



# Manufacturing Operative

## PVC Frames - External Doorsets

Ilan Firth Hardware Limited is a private, independent business, specialising in the distribution of Architectural Hardware to the construction and allied industries nation-wide.

The Company is dedicated to offering a professional and helpful service to the architect and builder. Ilan Firth Hardware is dedicated to providing a first-class service in quality and availability.

### DESCRIPTION

Operating within an established ISO Integrated Management System, this is a vital role with responsibility for all aspects relating to the department.

Customer satisfaction is the goal and you will be expected to focus your efforts and contribute towards delivery of a first class service to our customers.

### DUTIES

- Cutting of profile from bar length. (Ensuring sizes are correct)
- Welding correct items together.
- Routing correct lock and hinges into correct Jamb.
- Cleaning sprue and putting a feature groove into the frame on the corner cleaner.
- Ensuring correct woolpile and gasket seal is in the correct place.
- Fitting correct hinges and keeps as per the specification sheet.
- Fitting correct sill as per specification sheet.
- General housekeeping.
- Quality Control.
- This list is not exhaustive and you will be expected to carry out any reasonable task as requested by your Supervisor/Manager.

### ESSENTIAL SKILLS & QUALIFICATIONS

Ability to measure accurately, general knowledge of small machinery.

### DESIRABLE SKILLS & QUALIFICATIONS

UPVC experience.

### HOURS OF WORK

- 7am – 4pm Monday to Thursday
- 7am – 3pm Friday

### Schedule:

- 8 hour shift
- Day shift
- Monday to Friday
- Overtime

Contract length: 6 - 12 months

Job Types: Full-time, Contract

Salary: From £8.91 per hour

### Additional pay:

- Performance bonus

### COVID-19 considerations:

To ensure we are keeping all our employees as safe as possible in these difficult times, all provisions have been put in place; in line with government guidelines, to ensure a safe and positive working environment at all times.

### Benefits:

- Company pension
- Life insurance
- On-site parking

### Work remotely:

- No